

Energy Storage

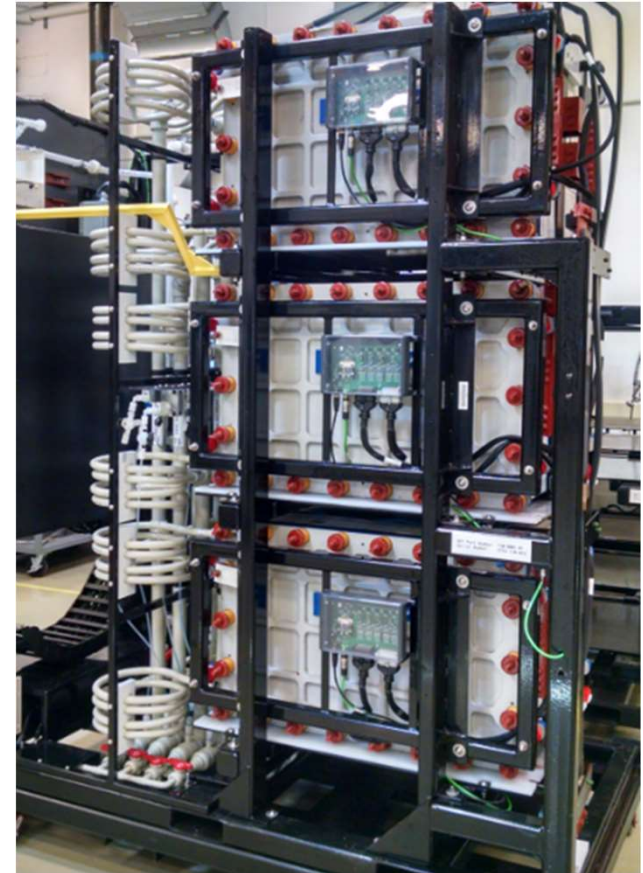


ARTURAS FLORIA

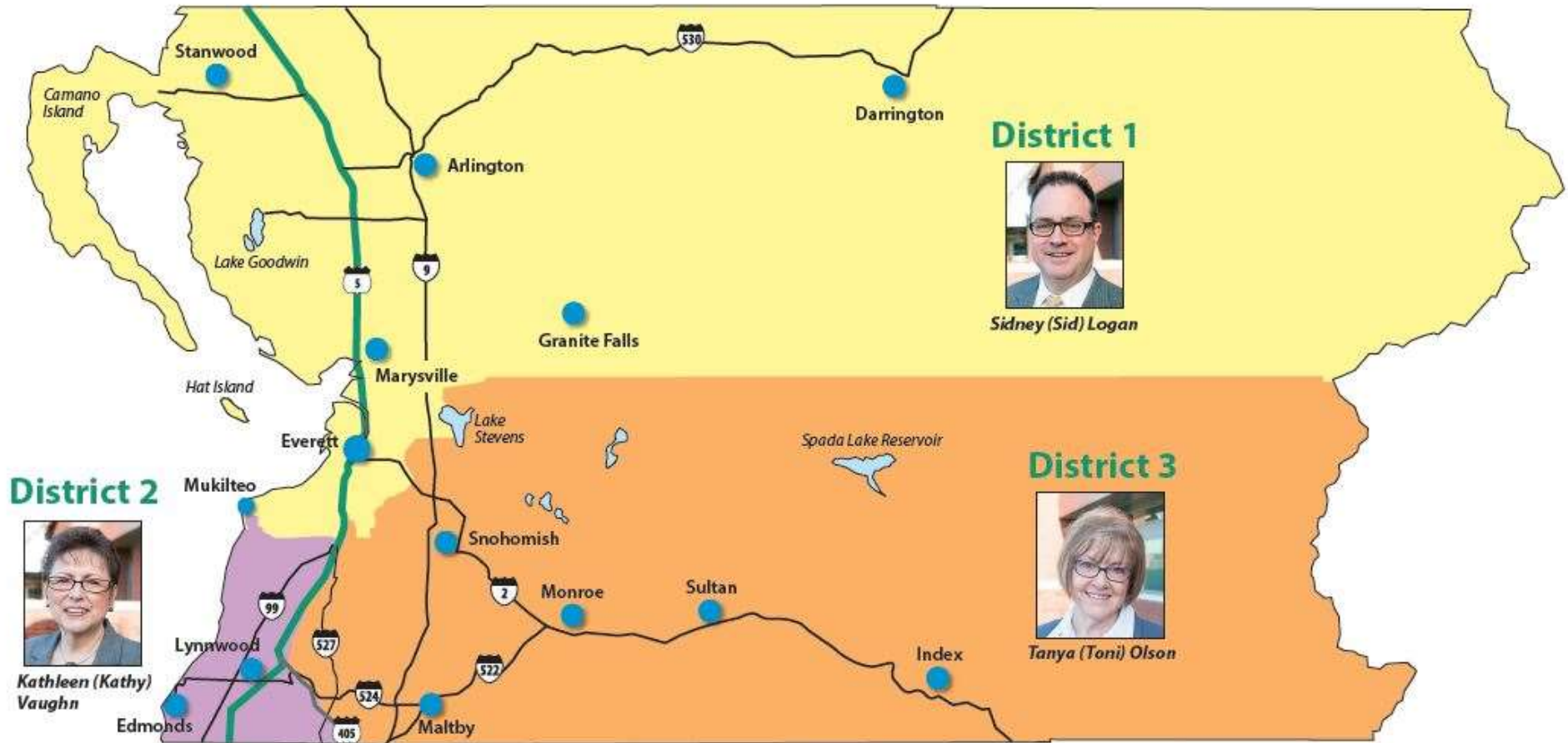
9/28/17

Agenda

- Introduction to Snohomish County PUD
- Energy Storage Project Overview
- MESA Overview
- MESA 1 Project Overview
- MESA 2 Project Overview
- DERO Overview



PUD Commission Districts



Three commissioners elected by customers to six-year terms

PUD Quick Facts

- Began operations in 1949 following a public vote
- Second largest public utility in the Northwest
- 341,000 customers & growing
- 2,200 square mile service territory
- 6,200 mile network of distribution lines
- Boeing is our largest customer.

Snohomish County PUD

Annual System Peak Demand: 1,365 MW

Energy Sales: 8,522,538 MWh

Generating Capacity: 120 MW

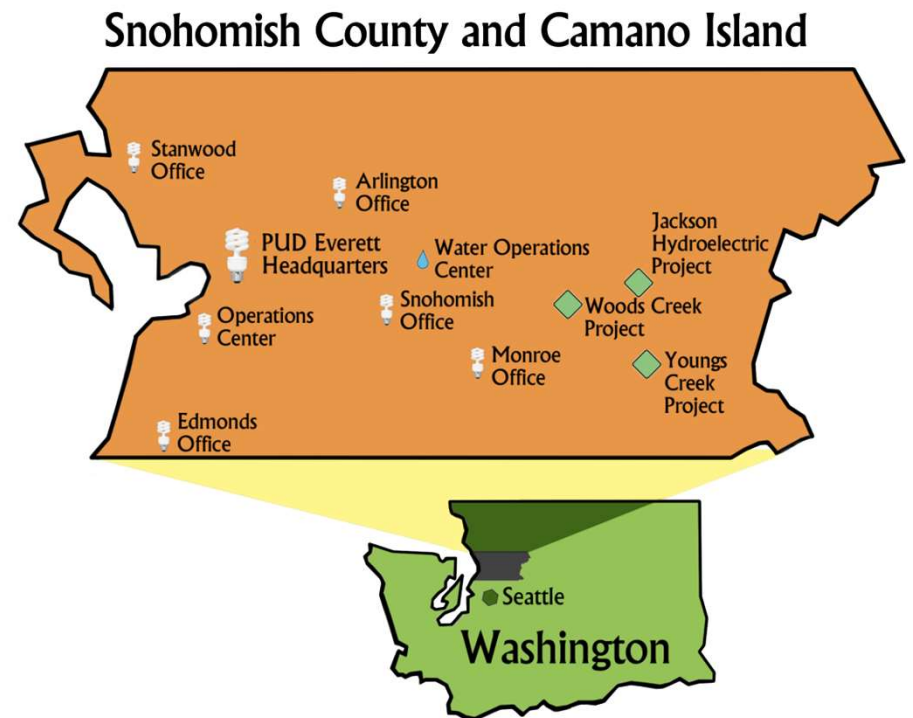
Residential Rates: 10.2¢ per kWh

of Substations: 94

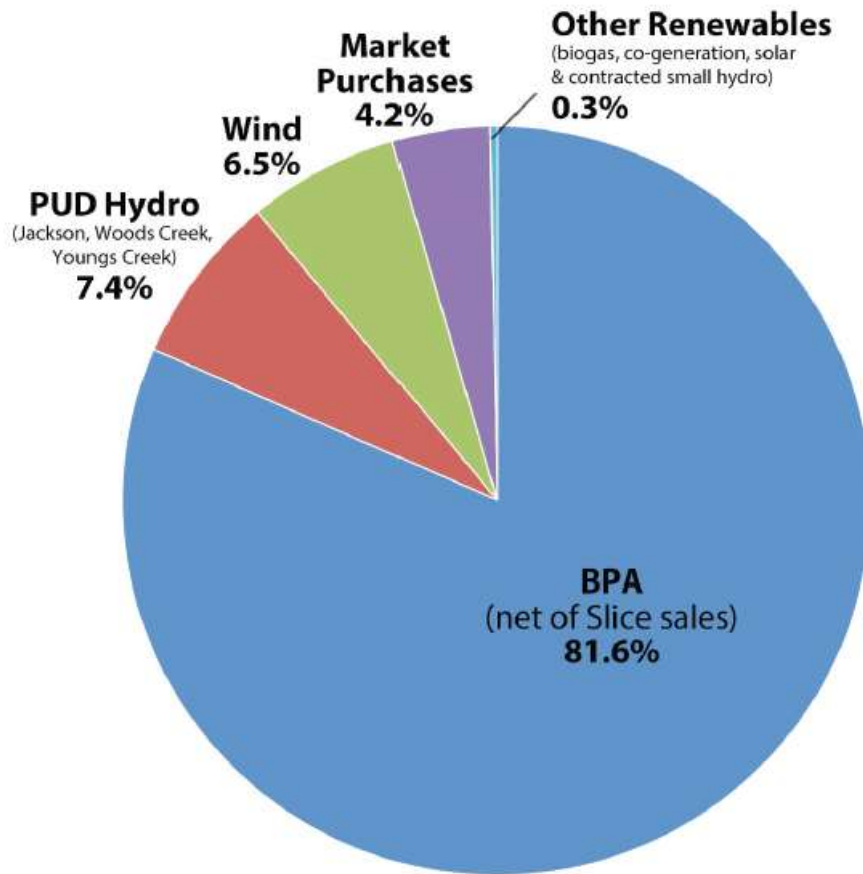
of Circuits: 400

Resource Mix: 8% Renewables

Average # of Employees: 1,002

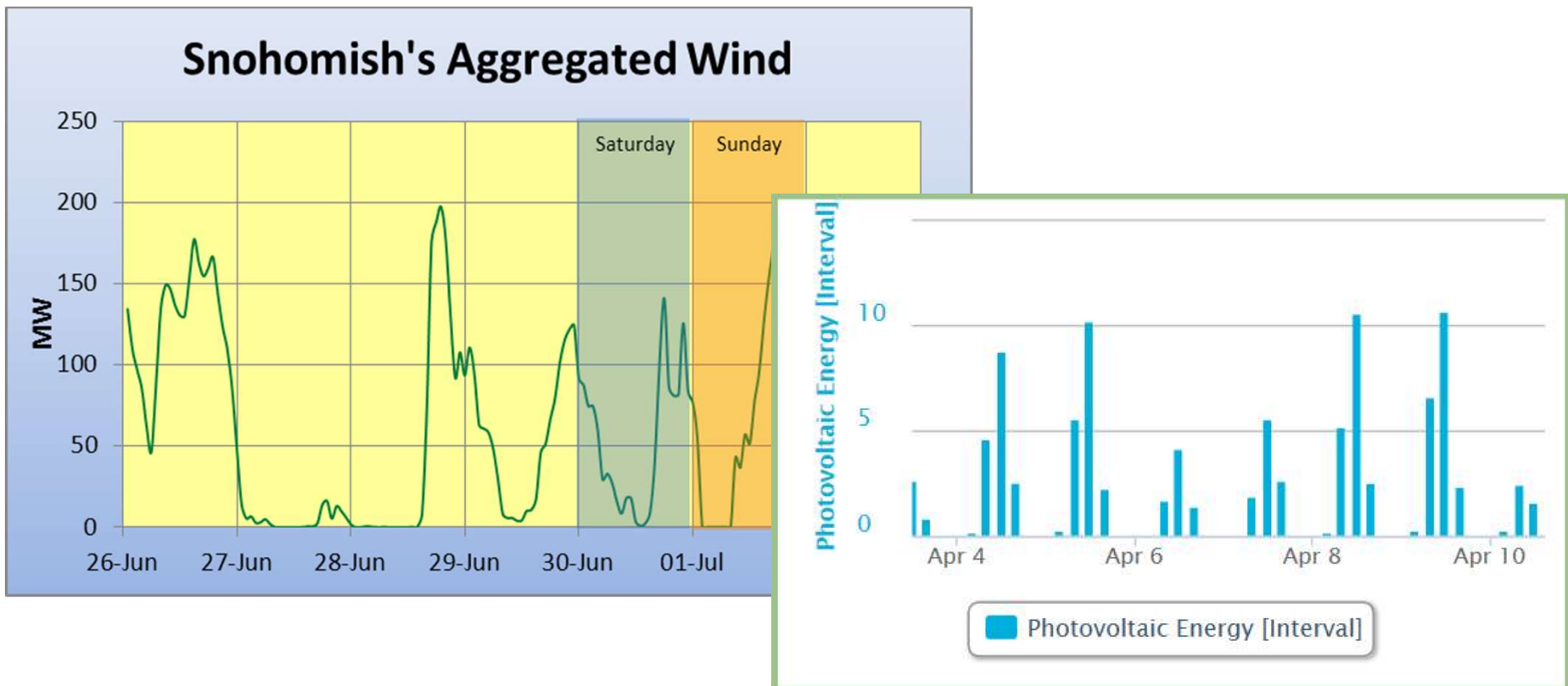


Power Supply Portfolio



Challenge:
Meet load growth and renewable portfolio standard requirements without the use of fossil fuels

Intermittent and Variable Renewable Energy



The ongoing addition of intermittent and variable renewable energy sources to the region's power supply mix will drive more interests and investment in the development and application of storage technologies and demand response.

Energy Storage Outlook

- Energy Storage will become an integral part of the electrical grid.
- Energy Storage can meet many emerging utility needs.
- Flexible Energy Storage solution – battery agnostic.
- ***Energy Storage costs are declining but remain the single largest barrier to utility adoption.***

Current Energy Storage Projects

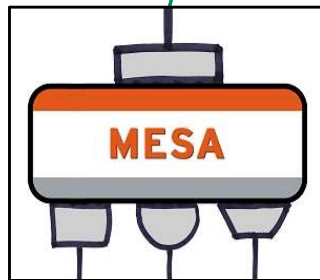
MESA 1A
1MW/.5MWh
Li-Ion



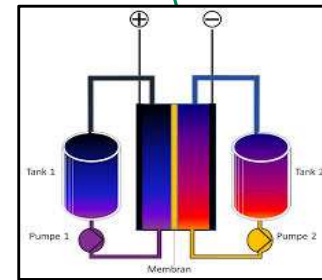
MESA 1B
1MW/.5MWh
Li-Ion



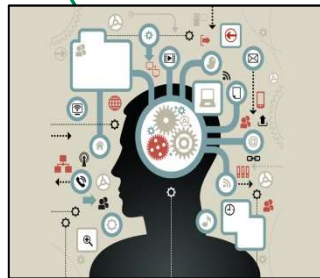
MESA
Standards
Alliance



MESA 2
2.2MW/8MWh
Vanadium Flow



Analytics –
Measurement
and Verification



Controls
Integration -
Optimization



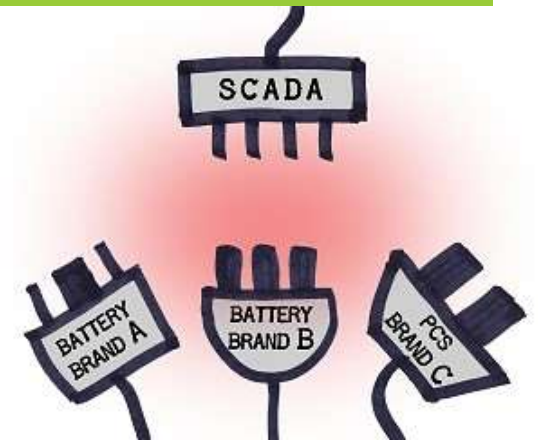
Projects partially funded through Washington State - Clean Energy Fund

Modular Energy Storage Architecture (MESA)

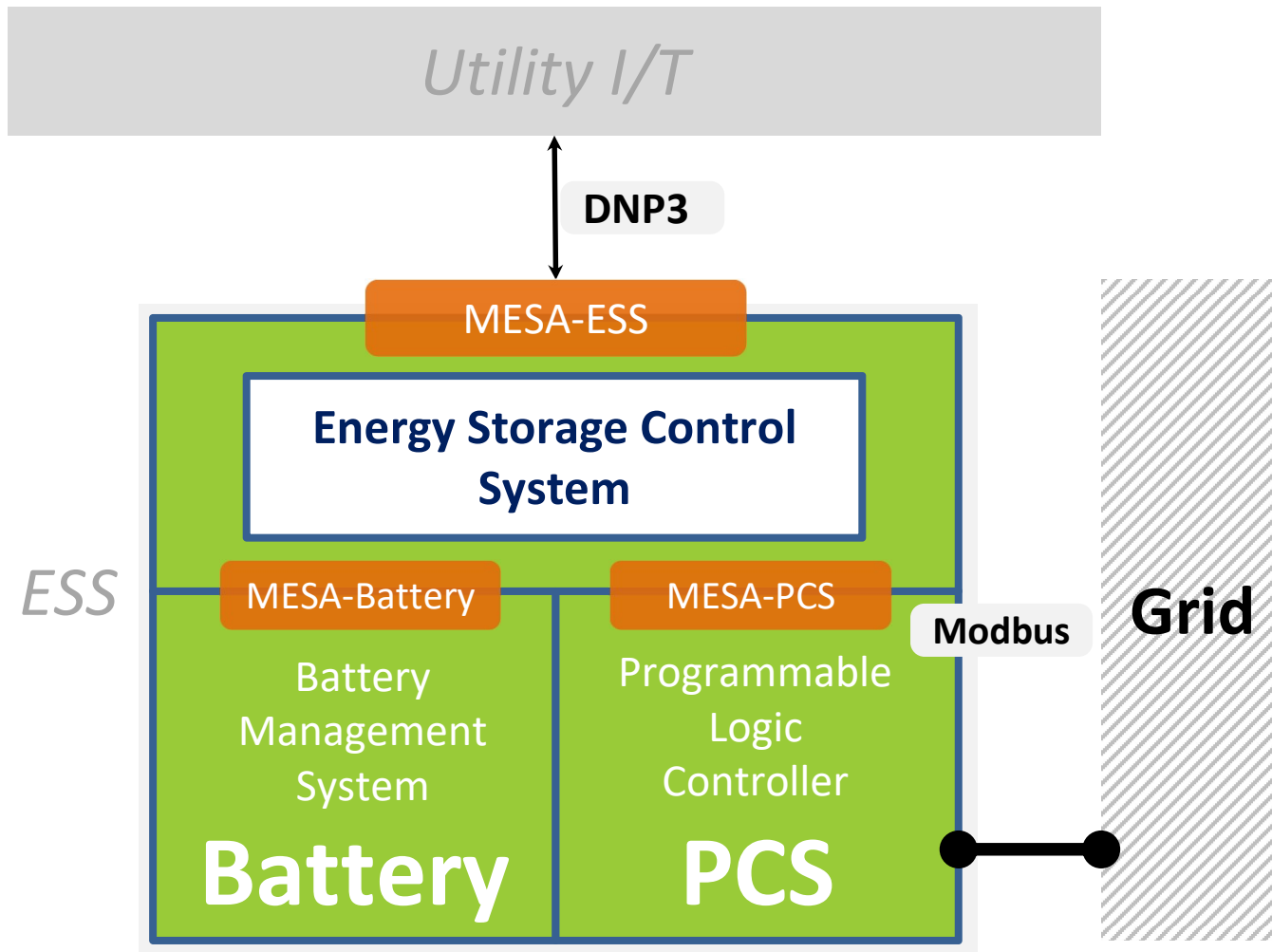
Each proprietary plug requires its own custom socket

Current grid energy storage offerings

- Expensive (\$100k for 25kWh system)
- Lack modularity
- Lack interoperability
- Lack scalability
- Lack standardization
- Monolithic; vendors operate beyond core expertise
- Large gap between battery manufacturers and utilities
- Core suppliers cannot easily serve core customers



Component-Based ESS, Enabled by MESA





stem



SAMSUNG SDI



IHI

Realize your dreams



Sinexcel

MESA 1 Project



MESA 1 Project



- 2MW/ 1MWh Li-Ion ESS (MESA-1A and MESA-1B)
- Installed at Hardeson Substation
- MESA-1A has battery from GS Yuasa
- MESA-1B has battery from LG Chem
- Based on MESA framework
- Received WA State Clean Energy funds

Modular ESS System Design at Hardeson

Battery System (two):

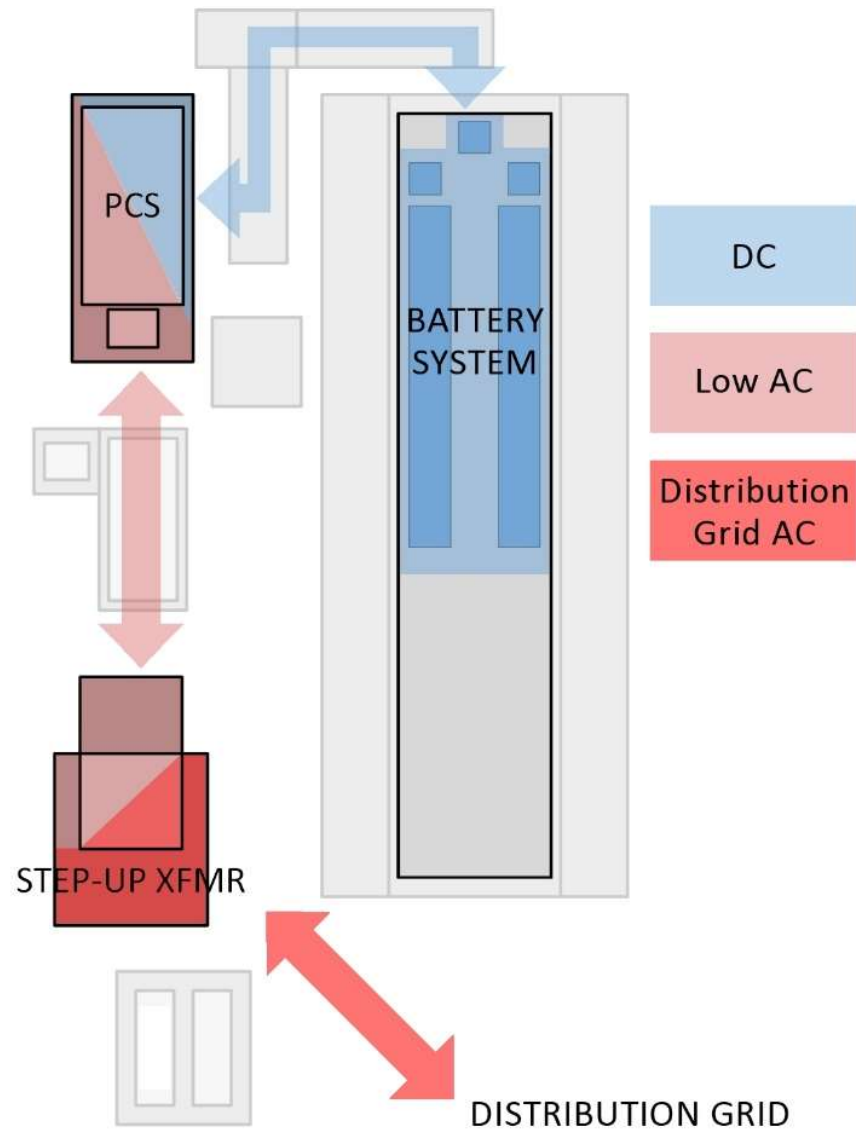
- 540 kWhr each
- 1080 kWhr total
- 1000 VDC

PCS (two):

- 1 MW
- 480 VAC

Step-up Transformer (two):

- 1.5 MVA
- 480 V – 12.96 kV



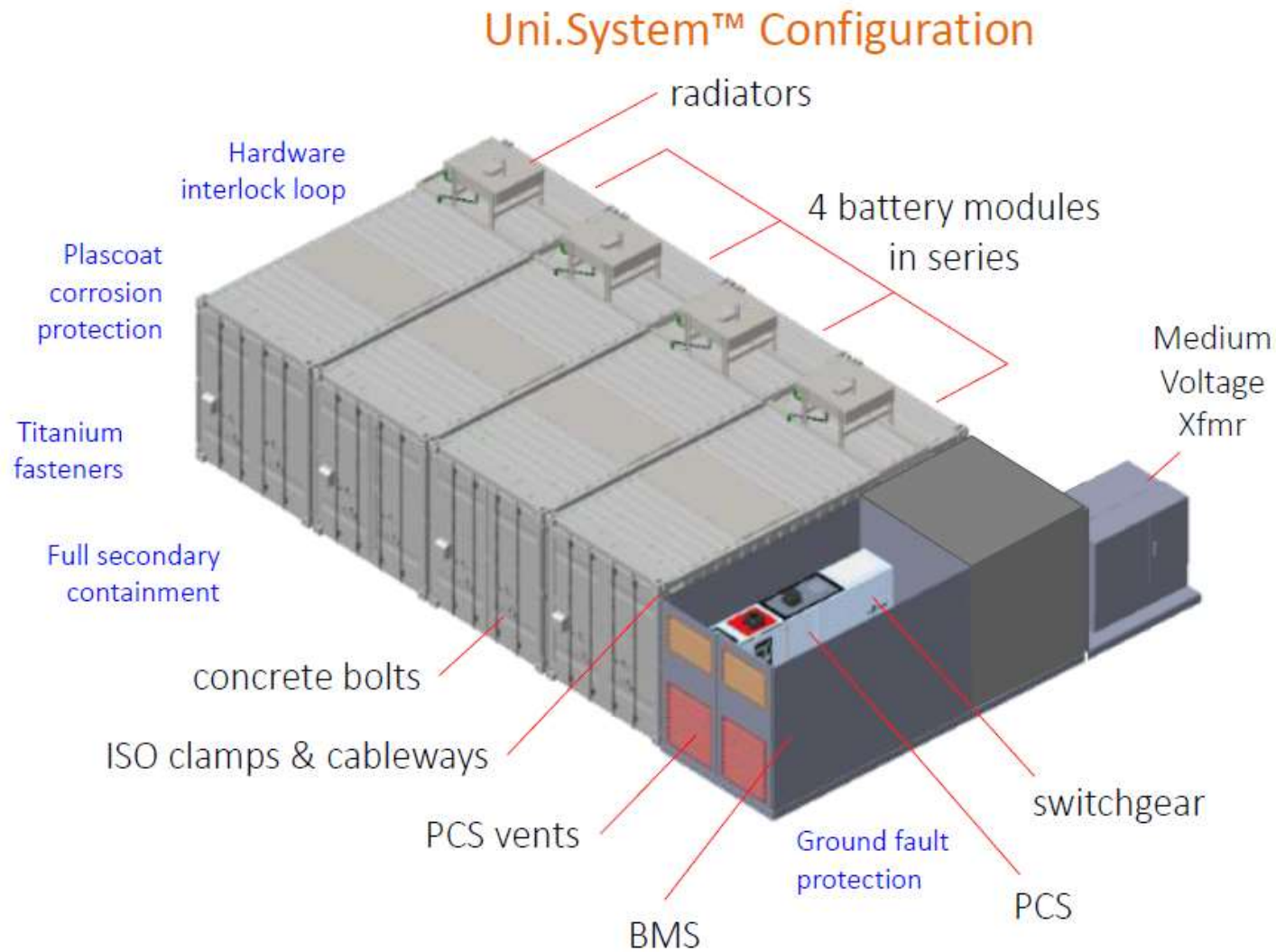
MESA 2 Project



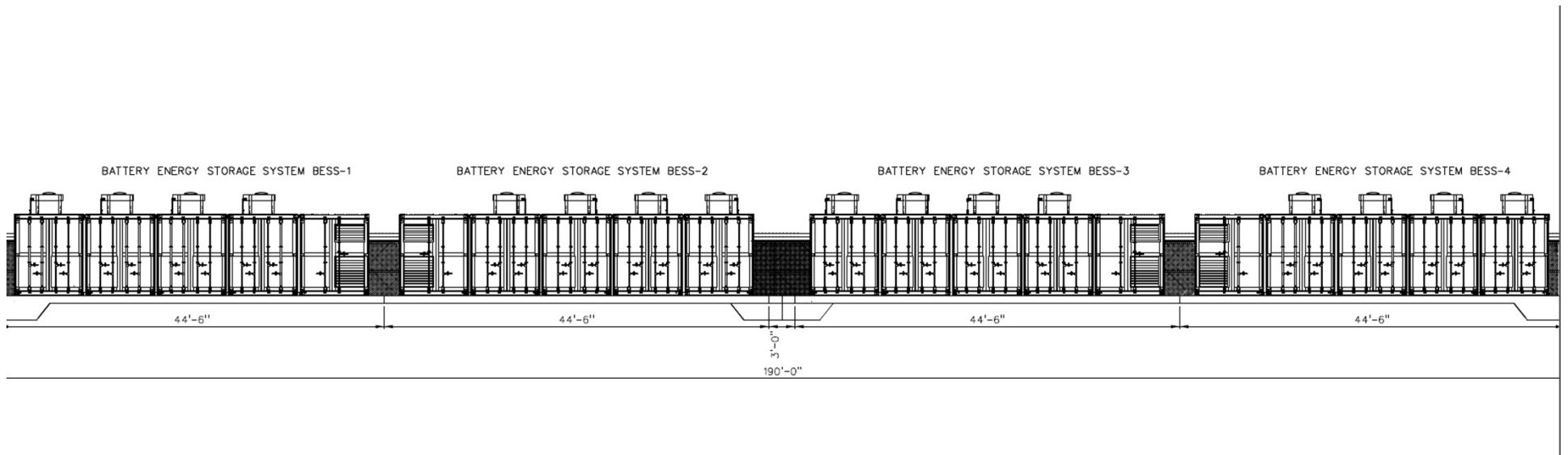
MESA 2 Project

- 2.2MW/ 8MWh VRFB ESS
- Installed at the Everett Substation
- ESS based on MESA framework
- ESS part of WA State Clean Energy Fund
- ESS has bi-directional communication with Energy Control Center (ECC) and Power Scheduling

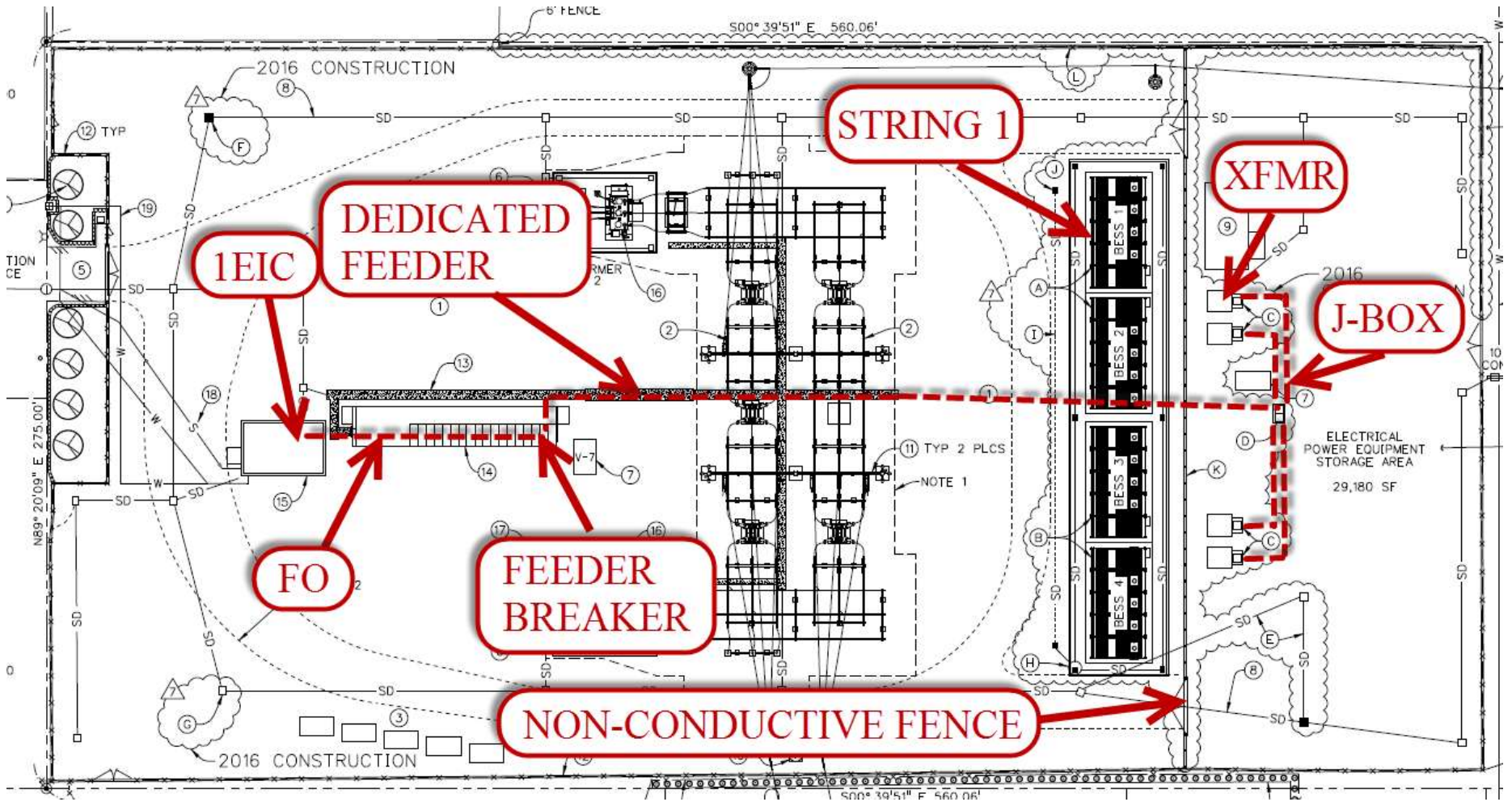
One Battery String



MESA 2 Battery Elevation



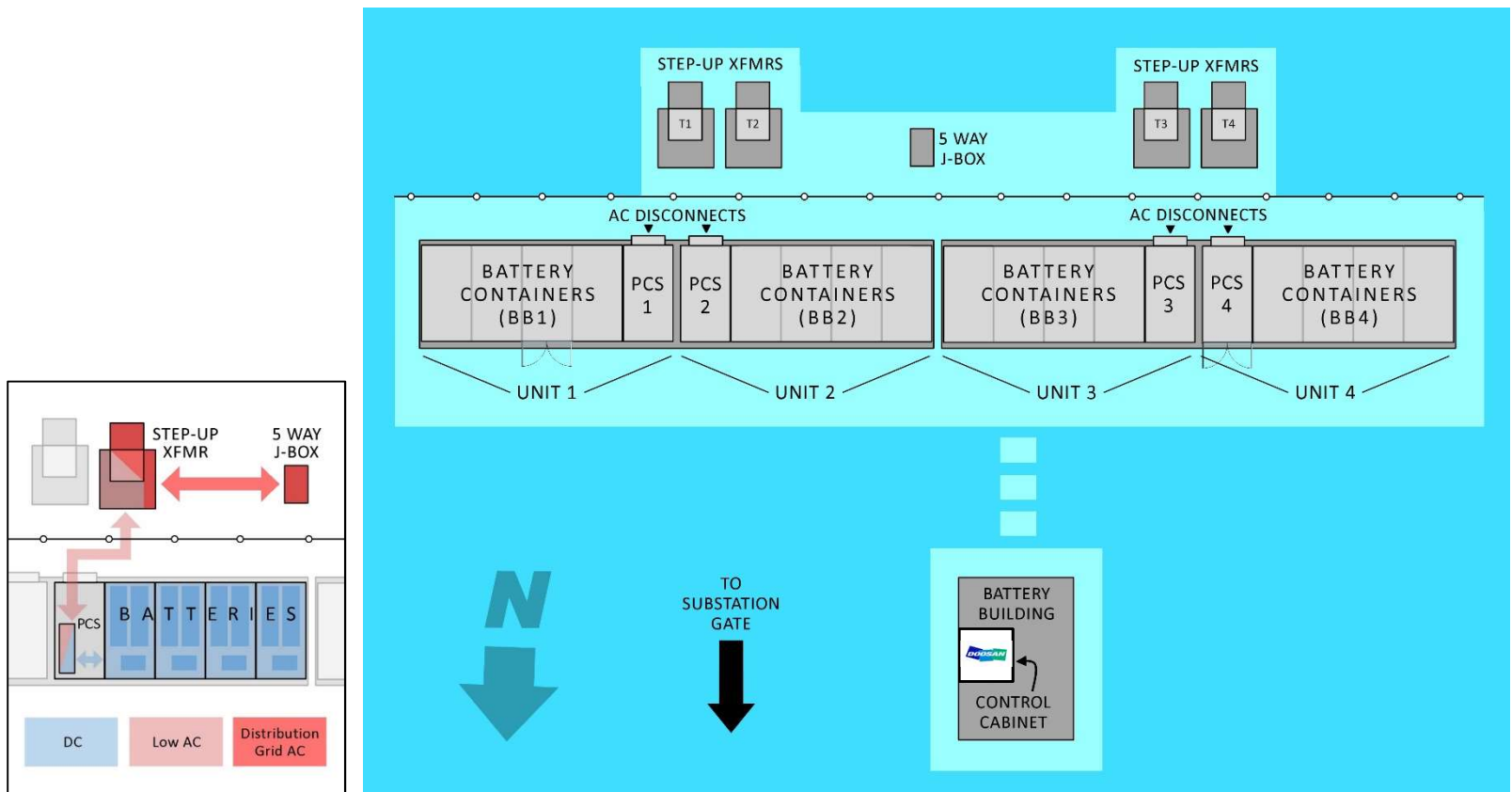
Everett Substation Layout



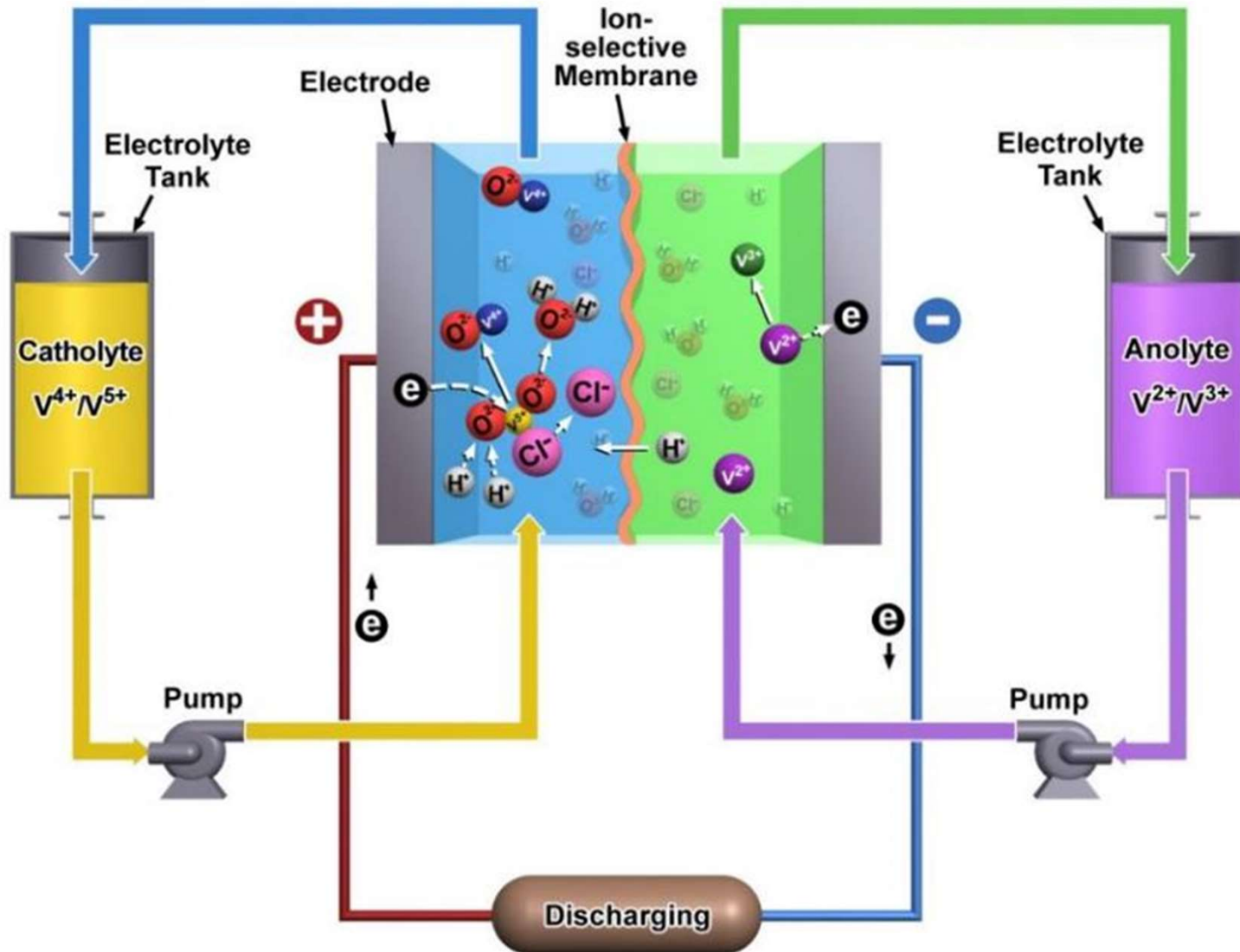
Major Components

Major Components in four strings:

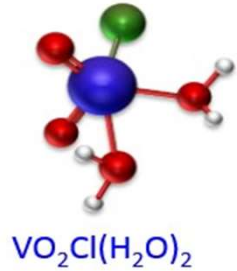
- 4 x Battery Containers
- 1 x Power Conversion System (PCS)
- Step-up Transformer
- DG-IC Control inside the battery building



VRFB - Technology



VRFB Features

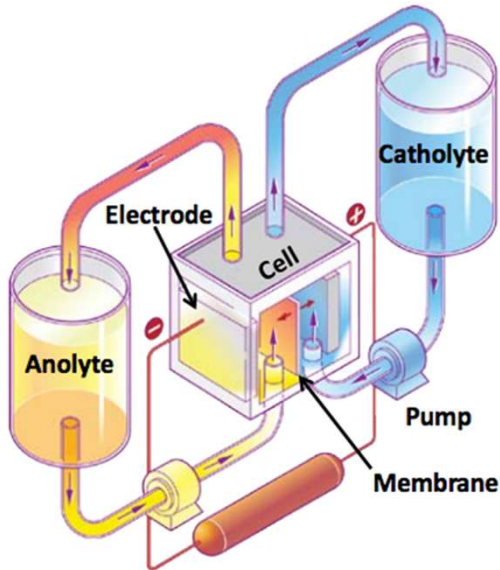


- No Thermal Runaway
- Unlimited Cycles over lifespan
- Efficiency 65-70%
- 100% Recyclable
- 100% SOC available
- pH=0

Design Overview

Cell Stacks

50 Cell Stack ~ 75V



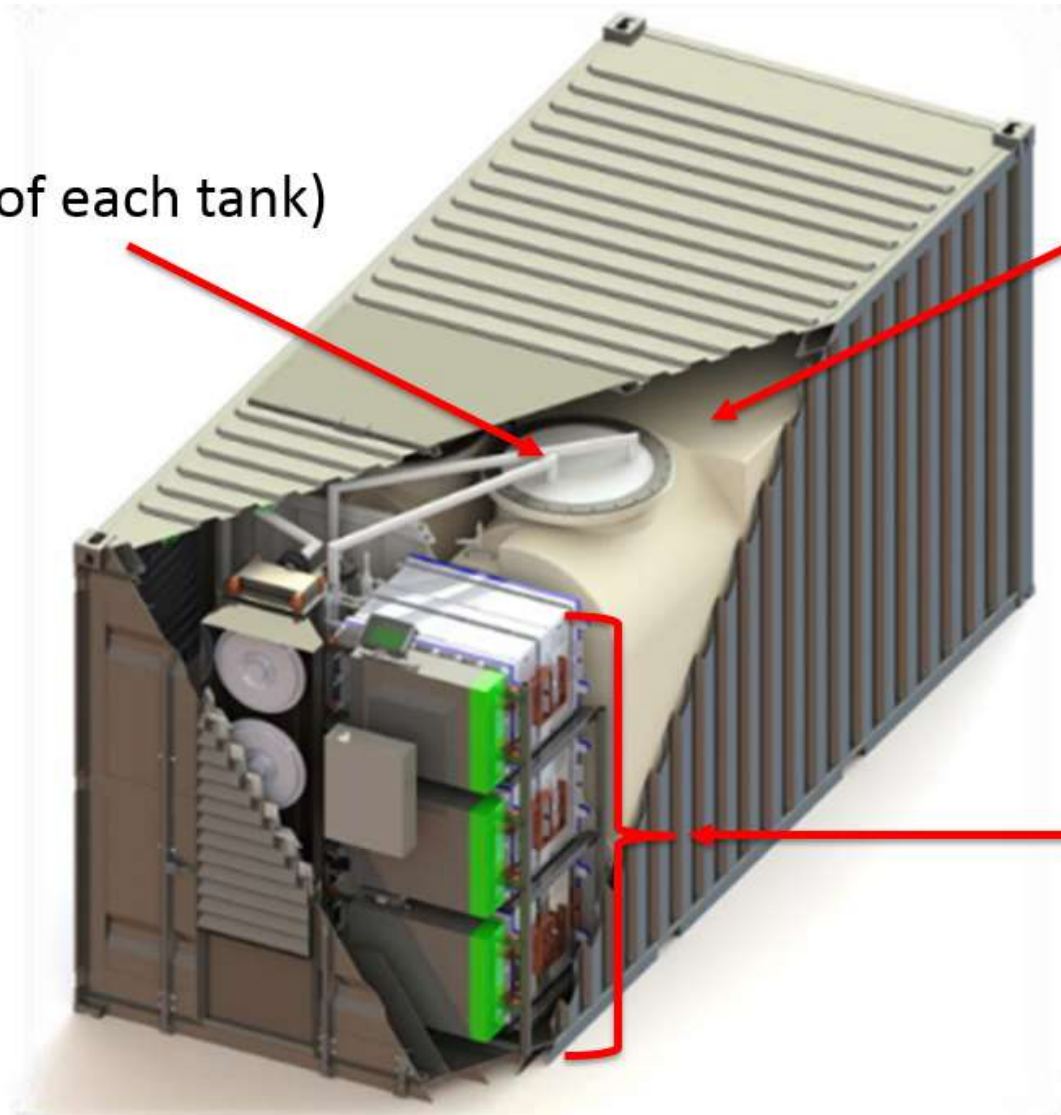
150 Cell Skid ~ 225V



Battery Stacks

Pumps
(on top of each tank)

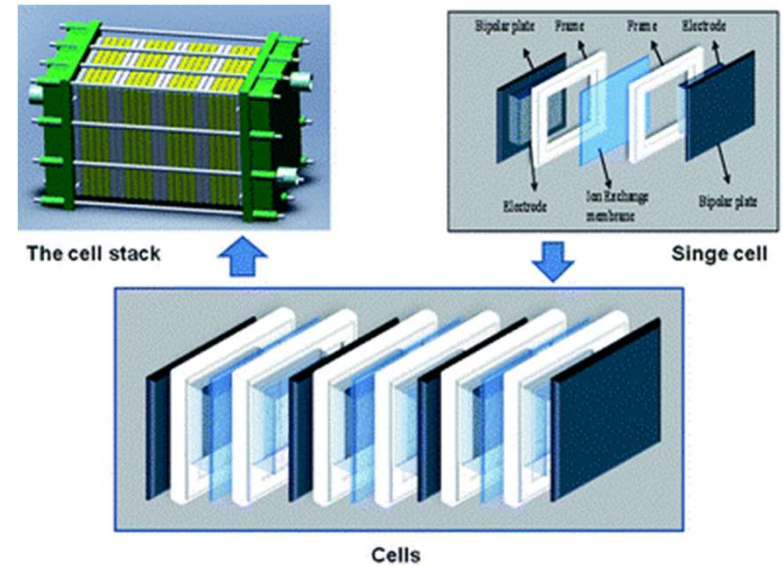
Electrolyte tanks
(Anolyte & Catholyte)



Stacks

Battery Stacks continued

- (3) Stacks per Container
- (50) Cells per Stack
 - 0.8-1.6 VDC per Cell
 - 40-80 VDC per Stack
 - 120-240 VDC per Container
 - 480-1000 VDC per String
 - Approx. 2.75 kW per Cell



- Built-in Monitoring for individual stack voltage, temperature, pressure

System Specification

Parameter	Value
Nameplate and Peak Power, AC	2.2 MW, 2.4 MW
Maximum Energy, AC*	8.0 MWh
Rated Power:Discharge Duration, AC*	2.2 MW:continuous cycling, 2.2MW:2 hr, 1.6 MW:4 hr, 1 MW(ave):8 hr
Efficiency	65-70%, AC round trip at the inverter
Self-Discharge	<2%, in standby mode
Cycle Life	Unlimited cycles within system design life
System Design Life	20 years
DC Voltage Range	465 V-1,000 V DC
AC Voltage Output	Medium Voltage (4,160 V – 34.5 kV)
Standards Compliance includes	IEEE 519, IEEE 1547 available
Ambient Temperature	-40°C to 50°C, active cooling for extended operation >35°C
System Footprint	4,360 ft ² (single container layer, 2 rows of 10 containers w/front doors facing each other and 13' aisle between)
Availability	96%, no stripping etc. required

*for 20' containers. Higher energy capability options available using 30' and 40' containers.

System Specification

Energy Storage Discharge Capabilities

C Rate	Power		Energy total
	(per string)	total	
C 0.125 (8h discharge rate)	250 kW AC	1.0 MW AC (Average)	8 MWh
C 0.25 (4 h discharge rate)	400 kW AC	1.6 MW AC	6.4 MWh
C 0.5 (2h discharge rate)	550 kW AC	2.2 MW AC	4.4 MWh

Energy Storage Charge Capabilities

C Rate	Power	Energy
0.25	1.6 MW	6.4 MWh
0.125	1 MW (avg.)	8 MWh

Modular ESS System Design

- Battery System (4)

- 2MWh Each
- 8MWh Total
- 1000 VDC

- PCS (4)

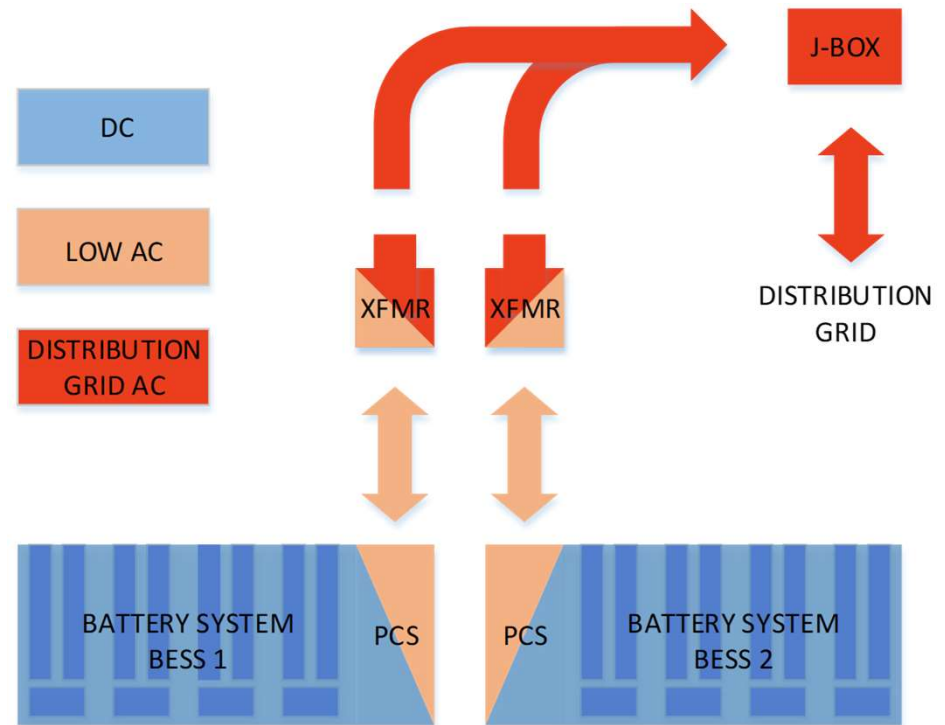
- 550 kW Each
- 2.2 MW Total
- 283 VAC

- Step-Up Xfmr (4)

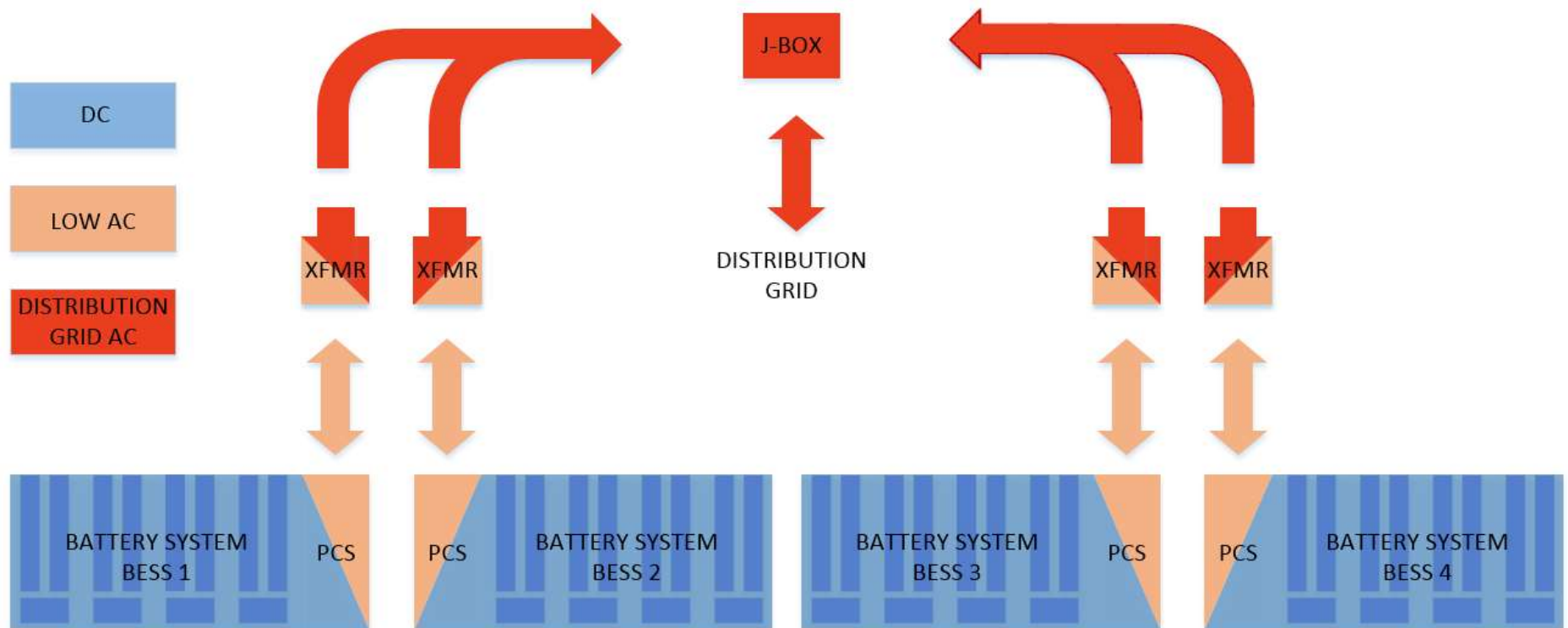
- 750 kVA
- 283 V / 12.47 kV

- J-Box (1)

- 3 ϕ 5 Way j-box
- 12.47 kV



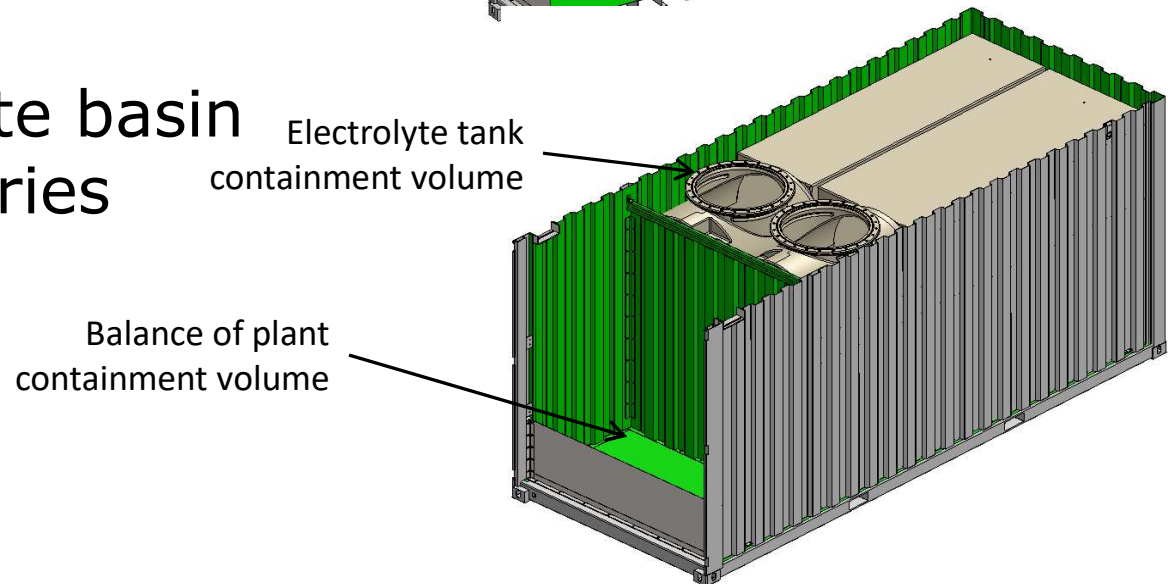
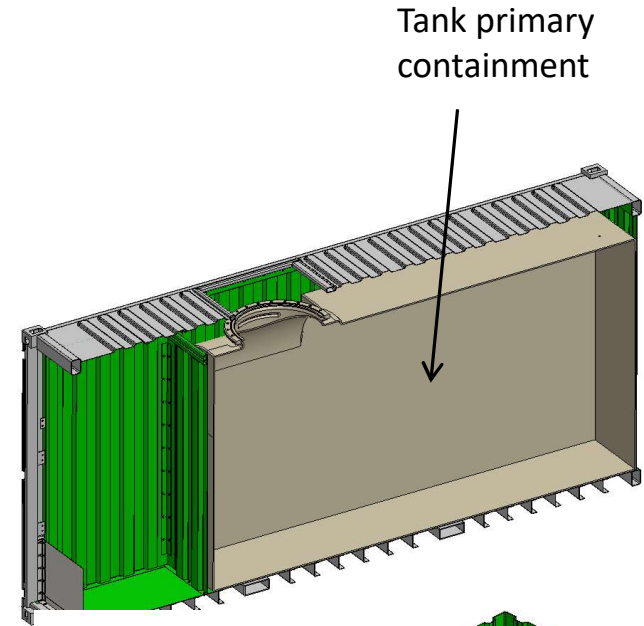
MESA-2 System Power Flow



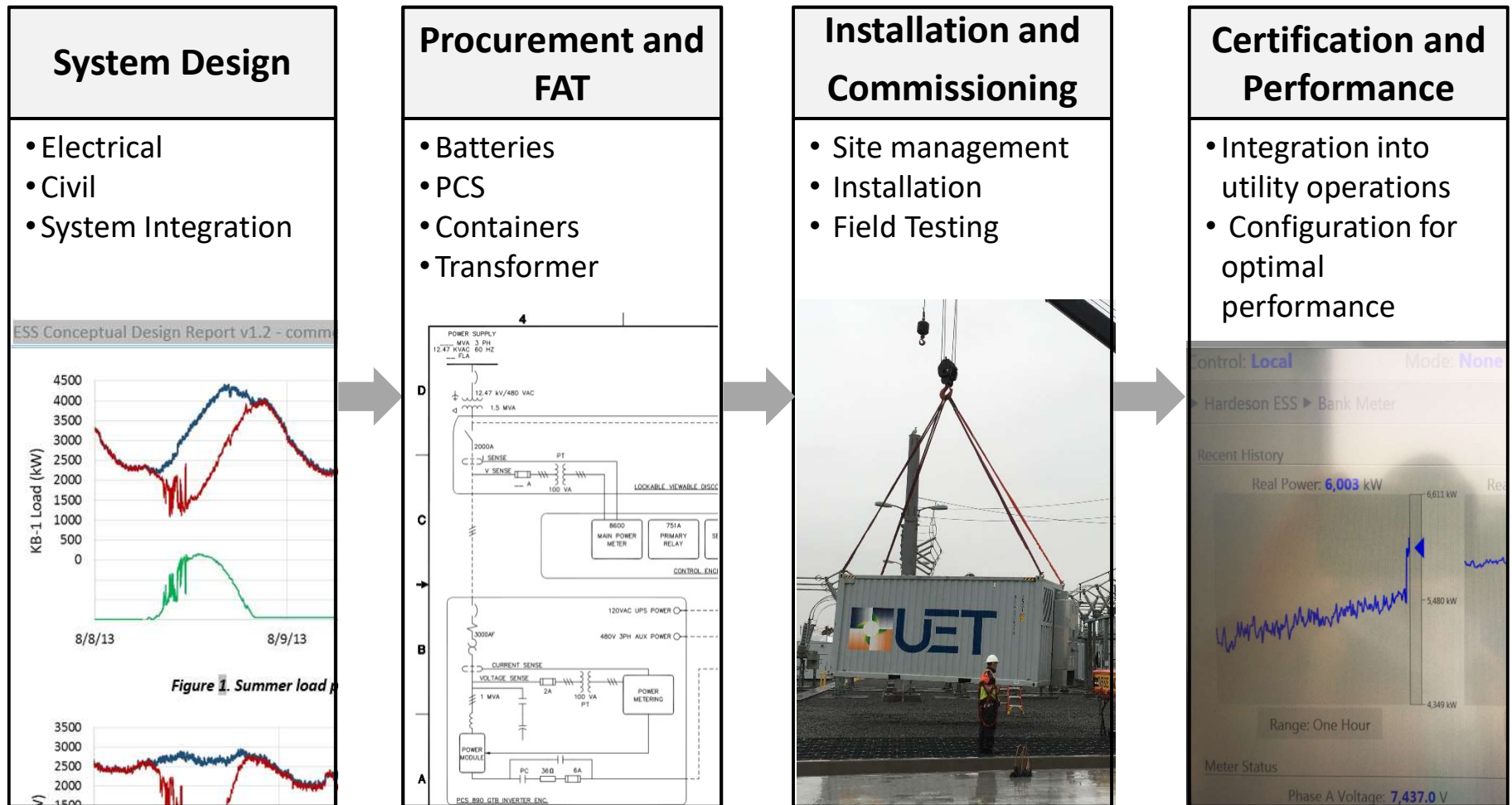
Battery Containers Containment

Liquid Containment:

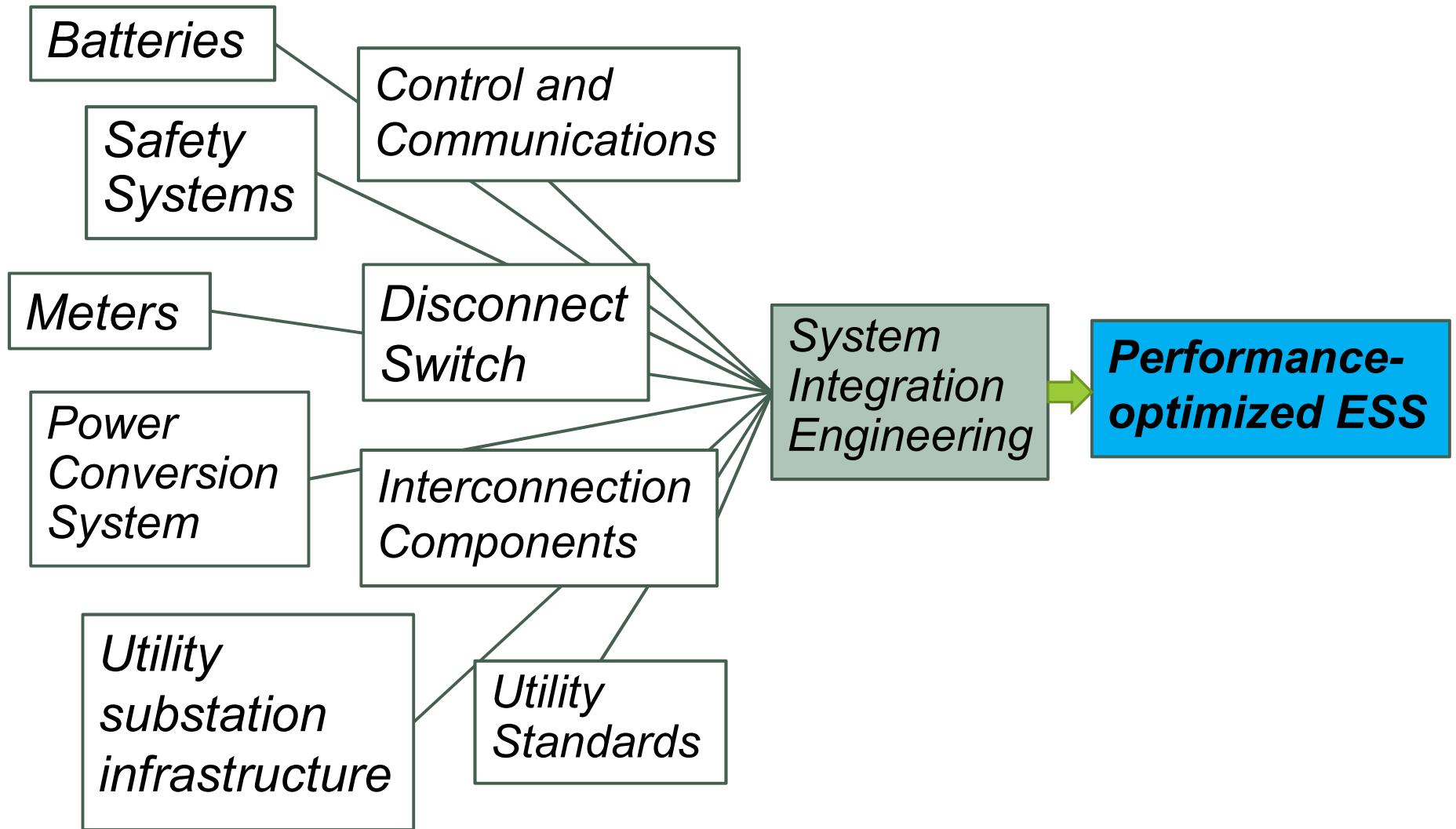
- 1st level – electrolyte tanks and pipes
- 2nd level – chemical resistant liner
- 3rd level – painted and seal ISO container
- 4th level – concrete basin underneath batteries




Design & System Integration Components



ESS: A Single, Integrated System




Reports, Studies and Analysis

 **S&C ELECTRIC COMPANY**
Excellence Through Innovation

Project: 8804
Document: E-820 Rev. 2
Page 1 of 36

**BATTERY ENERGY STORAGE SYSTEM
FOR MESA-2
SNOHOMISH COUNTY PUD**

**PROTECTIVE DEVICE COORDINATION, AND
ARC-FLASH INCIDENT ENERGY ANALYSIS
FOR 1 ENERGY SYSTEMS**

 **S&C ELECTRIC COMPANY**
Excellence Through Innovation

Document No. SN2-ES-08
S&C Project No. 8804
Page 1 of 12

MESA 2 - BESS ENERGY STORAGE

SNOHOMISH COUNTY, WA
1ENERGY SYSTEMS

CABLE AMPACITY

UNIENERGY TECHNOLOGIES, LLC


Project: 8804
Document: E-850 Rev. 2
Page 31 of 33

Uni.System

Battery Short Circuit Calculation

ALTERNATE DOCUMENT NUMBER: SN2-ES-16

SN2-ER-02 rev0.7 - Hazard Analysis Report.docx



Report No. 15179.02

**Seismic Analysis-Qualification
Report**


Qualified to Level _____ High _____; 0.5 g ZPA of the RSS
500kW Uni System
Equipment Designation
550kW, 0.283kV 3-Phase AC Output (Up to 34kV Connection Voltage)
kV or equipment rating

Report Prepared by: John Riley, Quantum Consulting Engineers

SOUND ANALYSIS

for

SNOHOMISH PUD #1
MODULAR ENERGY STORAGE ARCHITECTURE (MESA-2) PROJECT
SN2-ER-06
Everett Substation, Washington

 **S&C ELECTRIC COMPANY**
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MESA-2 FLOW BATTERY INSTALLATION

SNOHOMISH COUNTY
1ENERGY SERVICES, LLC

GROUNDING STUDY


S&C PROJECT NUMBER: 8804
DOCUMENT NUMBER: E-820
REVISION: B

SANDIA NATIONAL LABORATORIES

**Sandia Third Party Witness
Test**

UniEnergy Technologis 1 MW / 3.2 MWh
UniSystem

Benjamin Lewis Schenkman and Dan Borneo
5/14/2015



**HAZARDOUS MATERIALS MANAGEMENT
PLAN (HMMP)
&
HAZARDOUS MATERIAL INVENTORY
STATEMENT (HMIS)**

Snohomish County Public Utility District No. 1
Modular Energy Storage Architecture Project 2
Vanadium Redox Flow Battery Installation
Everett Substation
3402 Paine Ave. | Everett, WA

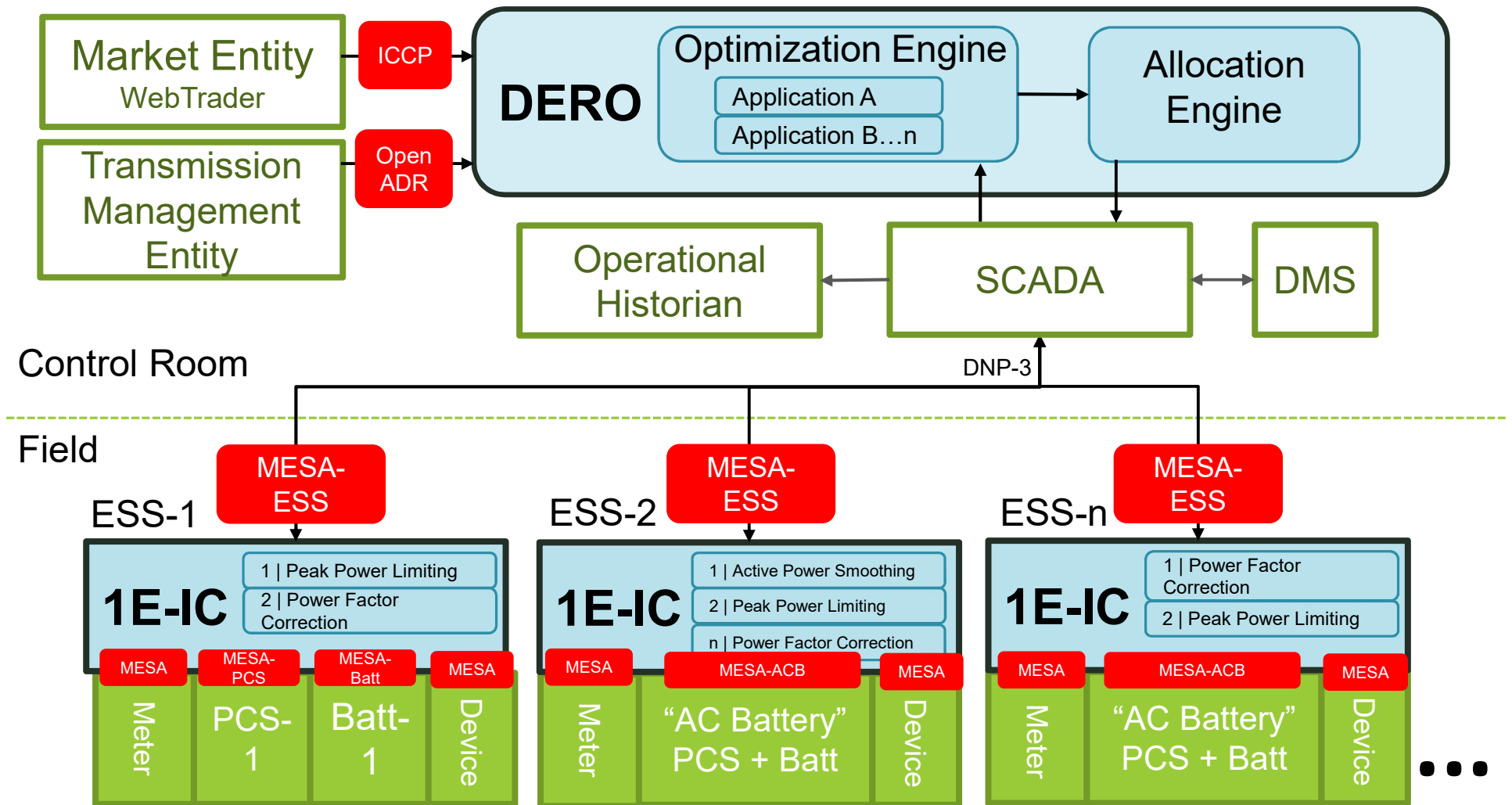
FINAL
6/15/2016

Broad Utility Engagement

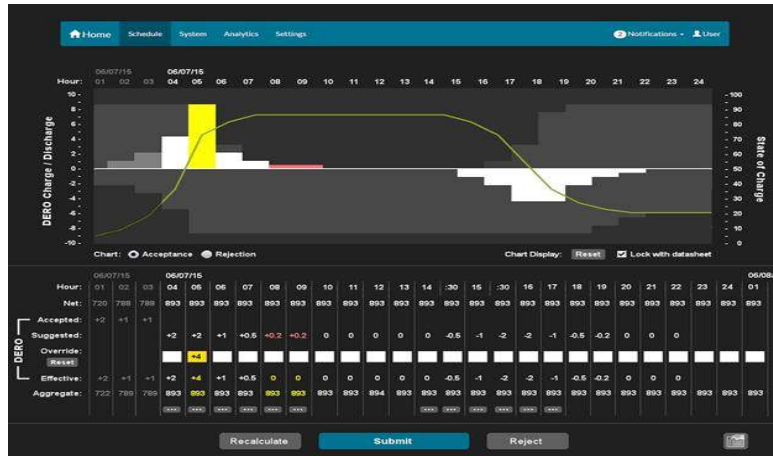
- Substation Engineering / Construction
- Telecommunications
- SCADA
- System Planning and Protection
- Environmental and Safety
- Power Scheduling
- Facilities
- Information Technology
- Cyber Security
- Steering Team
- Public Relations



MESA Enables Optimal Fleet Control Strategy

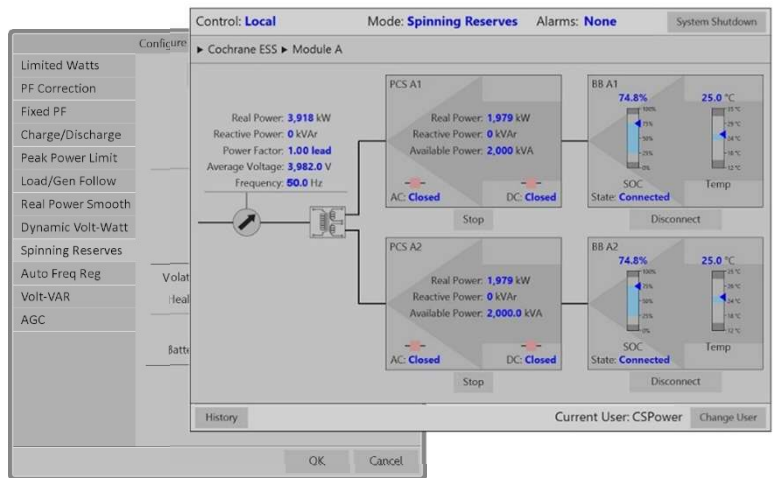


Coordinated, Hierarchical Control Platforms



Bulk system, centralized

- ### Applications
- Market Participation
 - Transmission Congestion Relief
 - Unfavorable Market Avoidance
 - Energy Imbalance Mitigation
 - Frequency Response



Local circuit, autonomous

- ### Operating Modes
- Peak Power Limit
 - Load/Generation Following
 - Power Factor Correction
 - Real Power Smoothing
 - Volt-VAR

DERO Applications



Energy Arbitrage: *Buy Low, Use, or Sell High*
Looks ahead 1 – 5 days; Calculates once a day



Transmission Constraints: *Avoid Energy Congestion*
Looks ahead 6 hrs – 5 days; Calculates every 6 hours



Best Market: *Avoid Unfavorable Purchases*
Looks ahead 1 – 5 hrs; Calculates at least once an hour



Energy Imbalance Mitigation: *Avoid forecast error penalties*
Looks ahead 20 – 90 mins; Calculates every 5 – 10 minutes.

Now

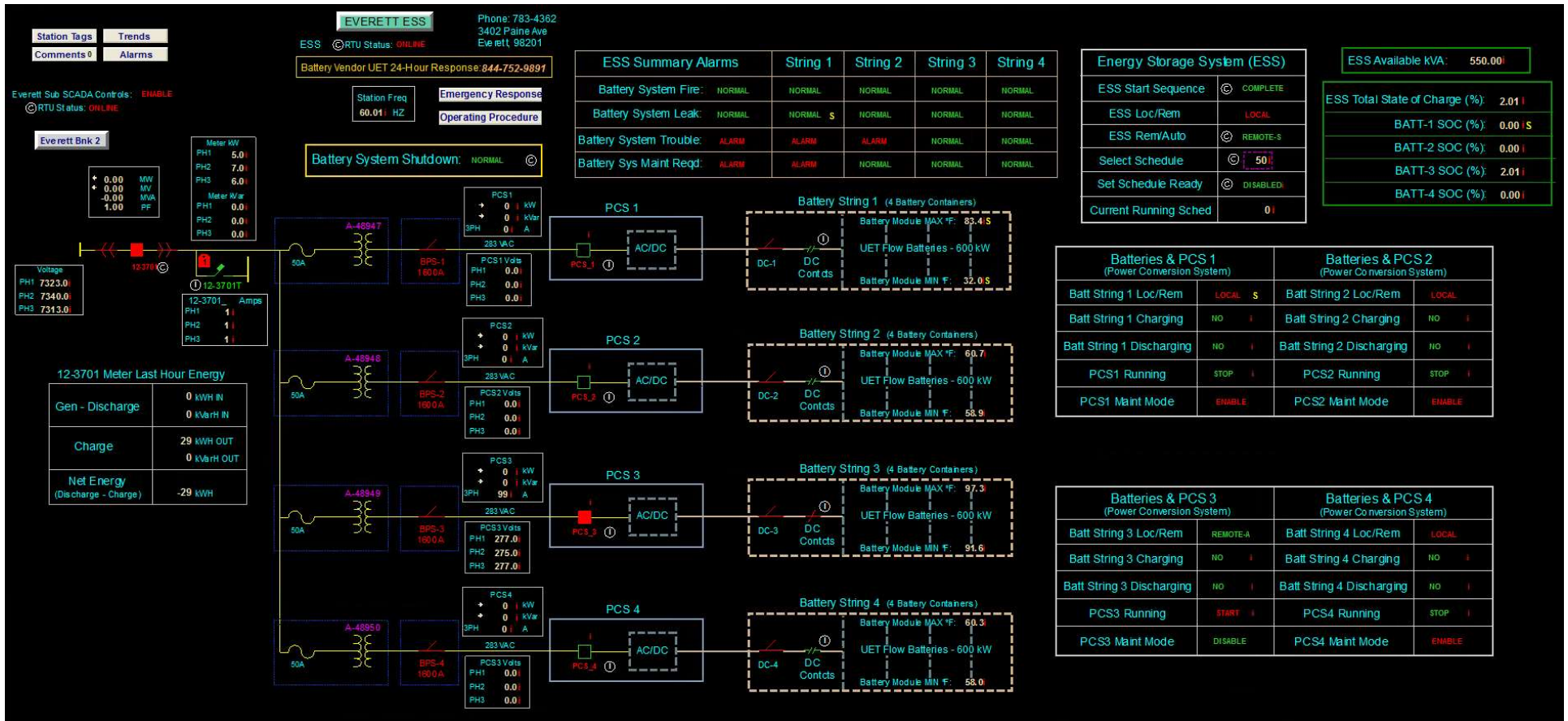
Future

Ability to be
Nimble

Ability to
Plan Ahead

*Blend to Maximize
Value for Your Grid*

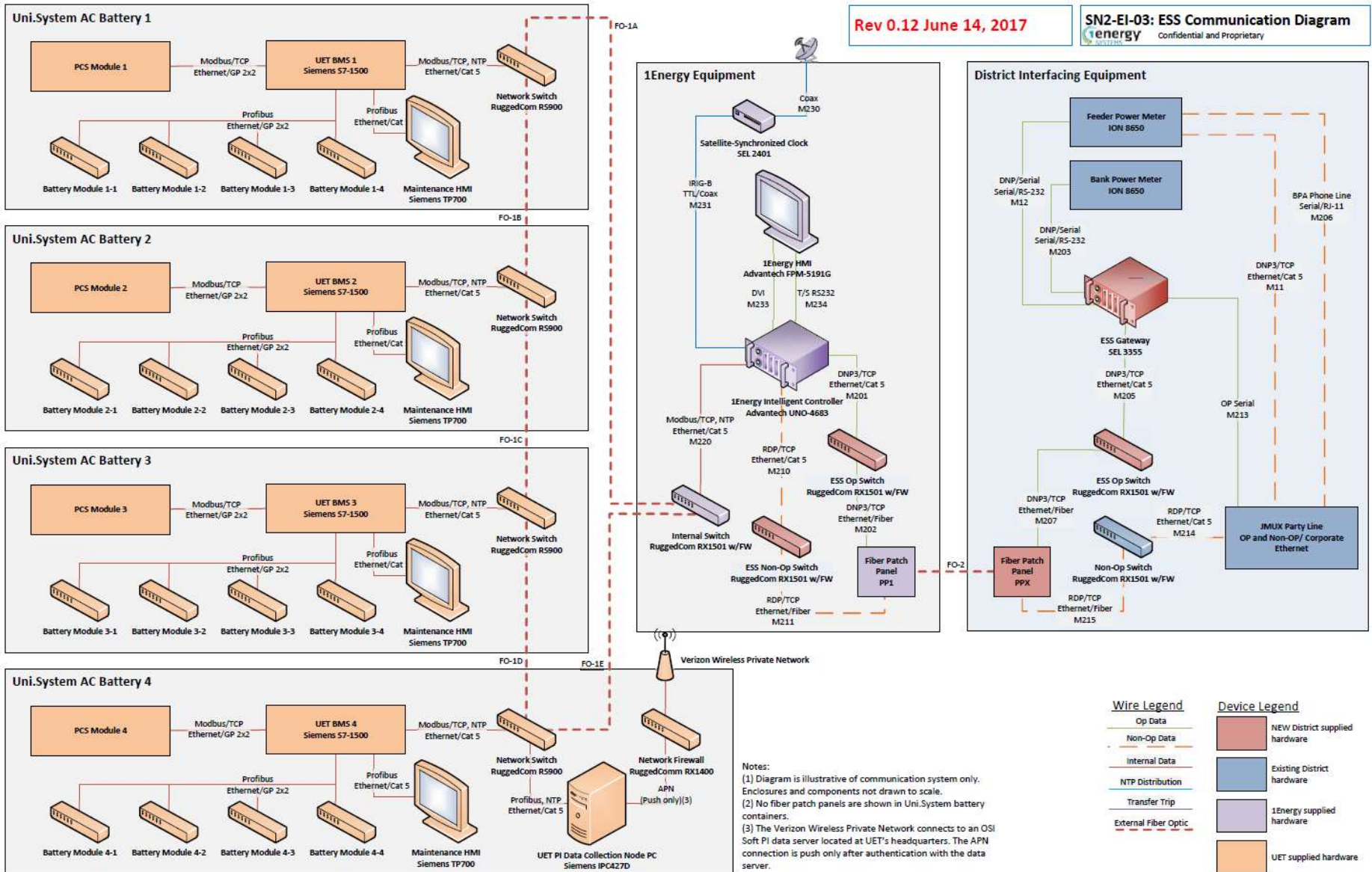
SCADA Screen



Communication Diagram

Rev 0.12 June 14, 2017

SN2-EI-03: ESS Communication Diagram
 Confidential and Proprietary



Construction Pictures

GeoTerra Construction Mat Installation



Construction Pictures

UET's set-up



Construction Pictures

First Containers
Arrived



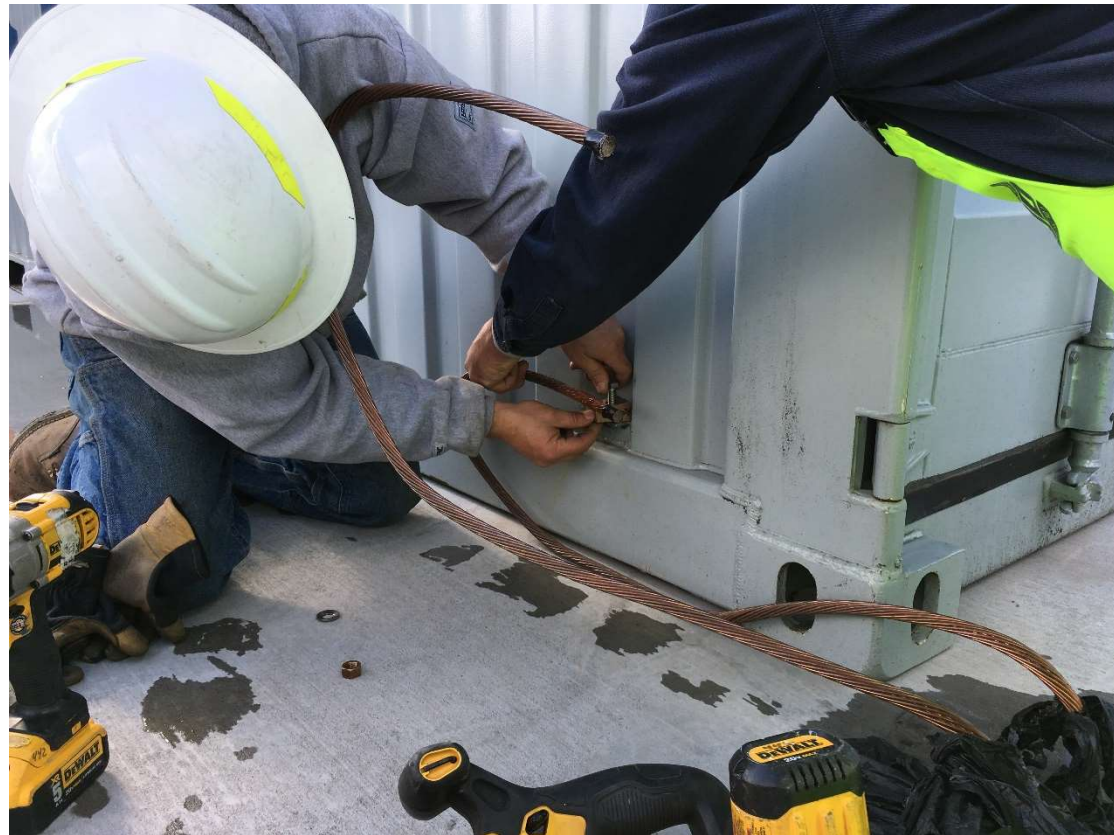
Construction Pictures

PCS Container
Installation



Construction Pictures

Grounding
the Container



Construction Pictures

Battery Container Installation



Construction Pictures

Last
Container



Construction Pictures

Two Strings
North View



Construction Pictures

Two Strings
South View



Construction Pictures

Cooling Units
Being Installed



Construction Pictures

Drilling Holes
for Anchor
Installation



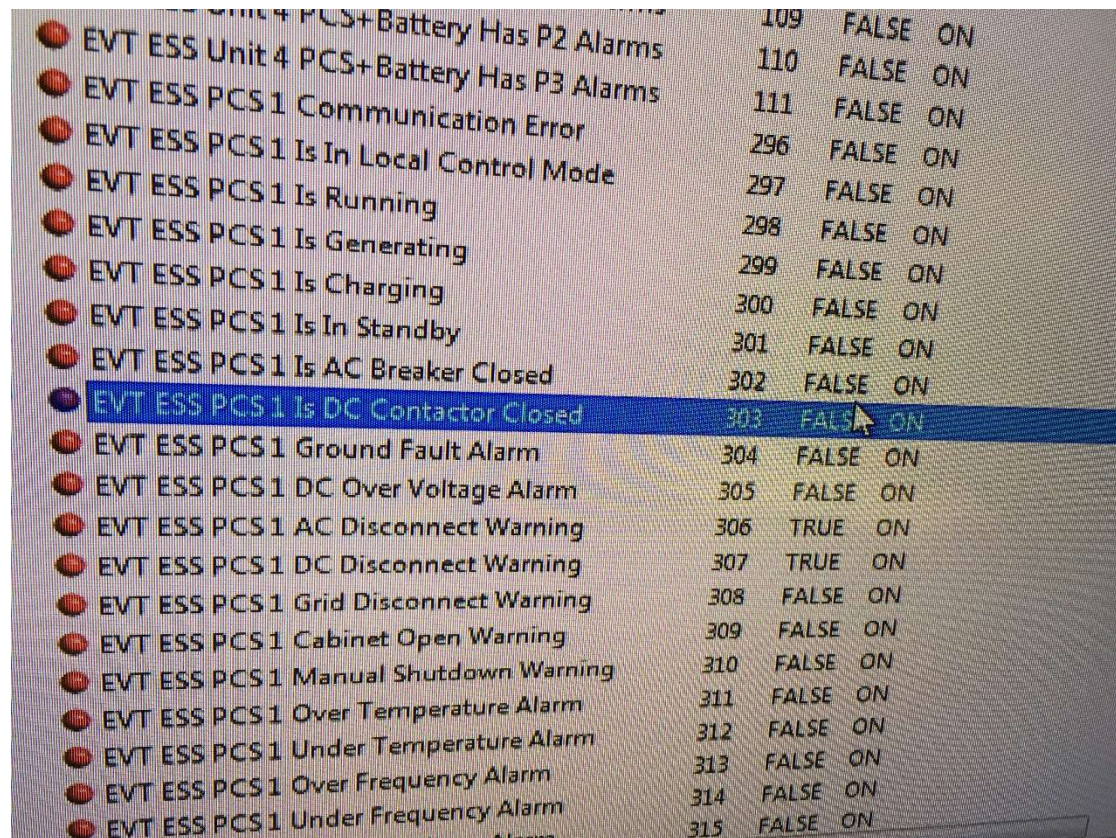
Construction Pictures

(7) Runs of
500 KCMIL Cables
being pulled



Construction Pictures

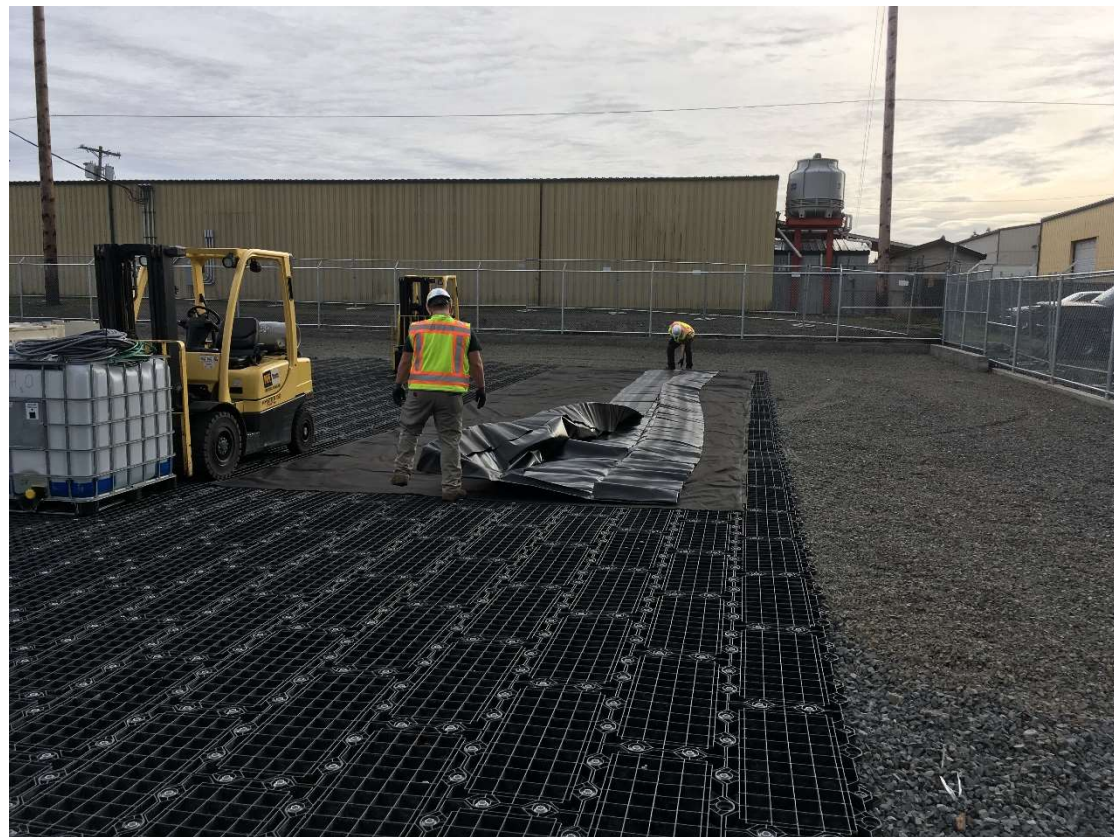
Fire and Leak Alarms being Tested via SCADA



Unit 4 PCS+ Battery Has P2 Alarms	109	FALSE	ON
EVT ESS Unit 4 PCS+ Battery Has P3 Alarms	110	FALSE	ON
EVT ESS PCS 1 Communication Error	111	FALSE	ON
EVT ESS PCS 1 Is In Local Control Mode	296	FALSE	ON
EVT ESS PCS 1 Is Running	297	FALSE	ON
EVT ESS PCS 1 Is Generating	298	FALSE	ON
EVT ESS PCS 1 Is Charging	299	FALSE	ON
EVT ESS PCS 1 Is In Standby	300	FALSE	ON
EVT ESS PCS 1 Is AC Breaker Closed	301	FALSE	ON
EVT ESS PCS 1 Is DC Contactor Closed	302	FALSE	ON
EVT ESS PCS 1 Ground Fault Alarm	303	FALSE	ON
EVT ESS PCS 1 DC Over Voltage Alarm	304	FALSE	ON
EVT ESS PCS 1 AC Disconnect Warning	305	FALSE	ON
EVT ESS PCS 1 DC Disconnect Warning	306	TRUE	ON
EVT ESS PCS 1 Grid Disconnect Warning	307	TRUE	ON
EVT ESS PCS 1 Cabinet Open Warning	308	FALSE	ON
EVT ESS PCS 1 Manual Shutdown Warning	309	FALSE	ON
EVT ESS PCS 1 Over Temperature Alarm	310	FALSE	ON
EVT ESS PCS 1 Under Temperature Alarm	311	FALSE	ON
EVT ESS PCS 1 Over Frequency Alarm	312	FALSE	ON
EVT ESS PCS 1 Under Frequency Alarm	313	FALSE	ON
EVT ESS PCS 1 Over Voltage Alarm	314	FALSE	ON
EVT ESS PCS 1 Under Voltage Alarm	315	FALSE	ON

Construction Pictures

Spill prevention
Berm being
Installed for
Storing
Electrolyte



Construction Pictures

Field Clearances
were
Issued and LOTO
Applied



Construction Pictures

1 String
of Electrolyte
on Site and Ready
to be Filled



Construction Pictures

Getting Ready
for Filling



Construction Pictures

Fill Process



Thank you



Arturas Floria

afloria@snopud.com

Extra Slides

MESA 2 – Containment Pad



MESA 2 – Non-Conductive Fence



MESA 2 - Transformers

